Rev. 1/1/01 Effective March 1998

DECLARATION AND POWER OF ATTORNEY FOR U.S. PATENT APPLICATION

As a below named inv to my name; that I verily believe that I am inventor (if plural inventors are named bel	ginal () Supplemental () Substitute (entor, I hereby declare that: my residence, po the original, first and sole inventor (if only ow) of the subject matter which is claimed an ACHINING METHOD AND API	st office address and citizenship are one name is listed below) or an or nd for which a patent is sought on the	riginal, first and join
I hereby state that I have reviewed and un amendment(s) referred to above.	derstand the content of the above-identified Patent and Trademark Office all information	specification, including the claims	s, as amended by any
I hereby claim priority benefits under Title patent or inventor's certificate listed below before that of the application on which pr	35, United States Code, '119 (and '172 if t and have also identified below any application	his application is for a Design) of a on for patent or inventor's certificat	e having a filing date
COUNTRY	APPLICATION NO.	DATE OF FILING	PRIORITY CLAIMED
JAPAN	2000-203786	July 5, 2000	Yes
JAPAN	2001- 14477	January 23, 2001	Yes
JAPAN	2001-179340	June 13, 2001	Yes
matter of each of the claims of this appli paragraph of Title 35, United States Code	United States Code ' 120 of any United State cation is not disclosed in the prior United State ' 112, I acknowledge the duty to disclose info occurred between the filing date of the prior	States application in the manner pormation material to patentability a	provided by the firs is defined in Title 37
APPLICATION SERIAL NO. U.S. FILING DATE STATUS: PATENT ABANDO			

And I hereby appoint Michael R. Davis, Reg. No. 25,134; Matthew M. Jacob, Reg. No. 25,154; Warren M. Cheek, Jr., Reg. No. 33,367; Nils Pedersen, Reg. No. 33,145; Charles R. Watts, Reg. No. 33,142; and Michael S. Huppert, Reg. No. 40,268, who together constitute the firm of WENDEROTH, LIND & PONACK, L.L.P., as well as any other attorneys and agents associated with Customer No. 000513, to prosecute

this application and to transact all business in the U.S. Patent and Trademark Office connected therewith.

I hereby authorize the U.S. attorneys and agents named herein to accept and follow instructions from _ as to any action to be taken in the U.S. Patent and Trademark Office regarding this application without direct communication between the U.S. attorneys and myself. In the event of a change in the persons from whom instructions may be taken, the U.S. attorneys named herein will be so notified by me.

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I further declare that all statements made herein of my own knowledge are true, and that all statements on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

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The above application may be more particularly identified as follows:

U.S. Application Serial No.	Filing Date
Applicant Reference Number	Atty Docket No.
Title of Invention	